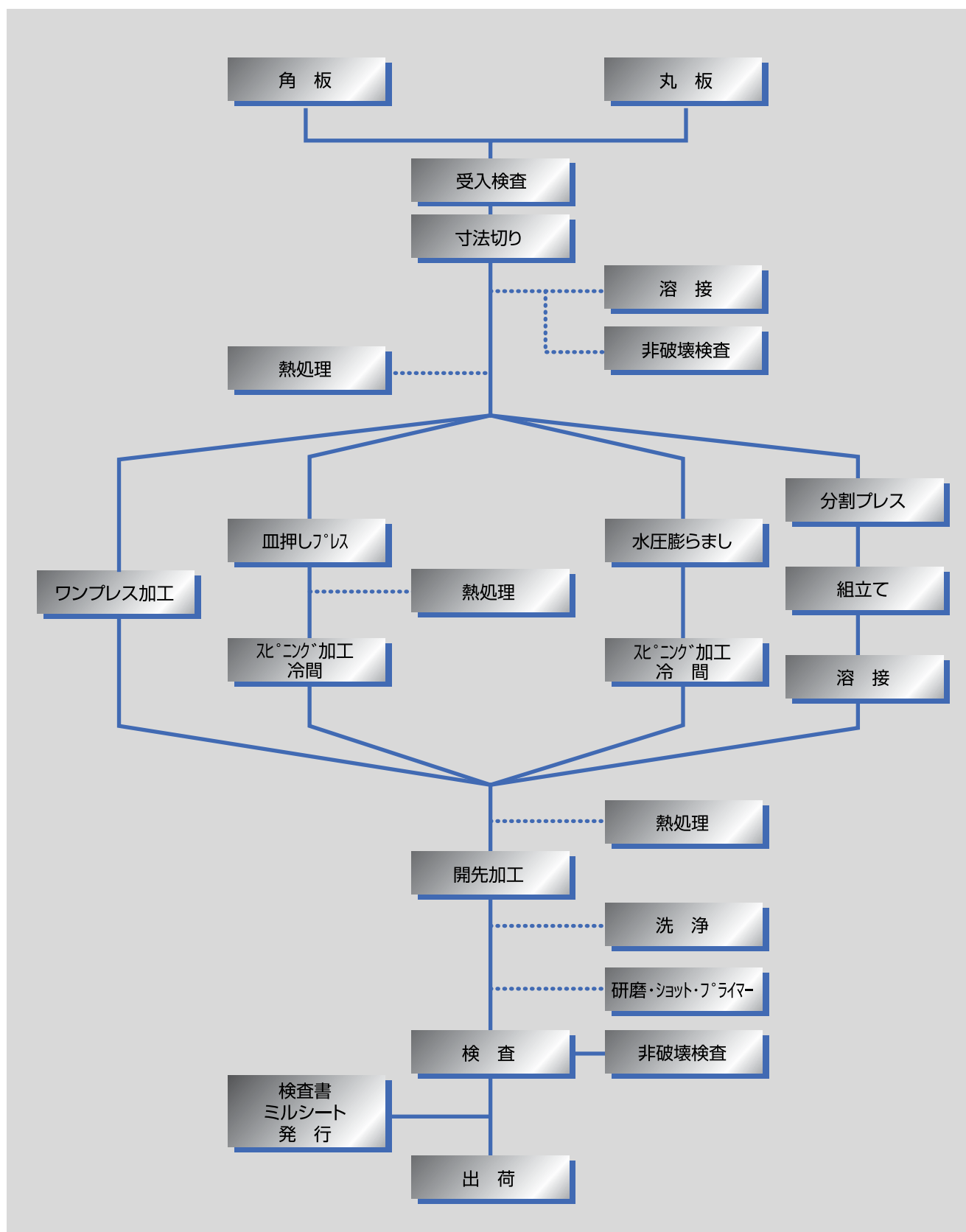


03 製造工程



04 鋼管径鏡板の成形加工範囲

■形状:SDタイプ

OR=OD Or=OD*0.1 OH=下表値 単位 (mm)

| 呼び径 | | 外 径 | 厚 さ | | | | | | | | |
|------|--------|-------|----------|----------|----------|----------|-----|-----|-----|-----|------|
| A | B | | 3.0 | 3.2 | 4.0 | 4.5 | 5.0 | 6.0 | 8.0 | 9.0 | 12.0 |
| | | | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 24ℓ | 27ℓ | 36ℓ |
| 90A | 3 1/2B | 101.6 | 35 (15ℓ) | 35 (15ℓ) | | | | | | | |
| 100A | 4B | 114.3 | 37 (15ℓ) | 37 (15ℓ) | | | | | | | |
| 125A | 5B | 139.8 | 42 (15ℓ) | 42 (15ℓ) | 42 (15ℓ) | 42 (15ℓ) | | | | | |
| 150A | 6B | 165.2 | 52 | 52 | 52 | 52 | | | | | |
| 175A | 7B | 190.7 | 52 (15ℓ) | 53 (16ℓ) | 54 (17ℓ) | 55 (18ℓ) | | | | | |
| 200A | 8B | 216.3 | 62 | 62 | 62 | 62 | 62 | 62 | 66 | 69 | |
| 225A | 9B | 241.8 | | | | | 67 | 67 | | | |
| 250A | 10B | 267.4 | 72 | 72 | 72 | 72 | 72 | 72 | 76 | 79 | 88 |
| 300A | 12B | 318.5 | 82 | 82 | 82 | 82 | 82 | 82 | 86 | 89 | |
| 350A | 14B | 355.6 | 89 | 89 | 89 | 89 | 89 | 89 | 93 | 96 | |
| 400A | 16B | 406.4 | 99 | 99 | 99 | 99 | 99 | 99 | 103 | 106 | |
| 450A | 18B | 457.2 | 109 | 109 | 109 | 109 | 109 | 109 | 113 | 116 | |
| 500A | 20B | 508 | 119 | 119 | 119 | 119 | 119 | 119 | 123 | 126 | |
| 550A | 22B | 558.8 | | | | | 128 | 128 | 132 | 135 | |
| 600A | 24B | 609.6 | | | | | 138 | 138 | | | |
| 700A | 28B | 711.2 | | | | | | | 162 | 165 | |
| 800A | 32B | 812.8 | | | | | | | 182 | 185 | |

■形状:EDタイプ

単位 (mm)

| 呼び径 | | 外 径 | 厚 さ | | | | | | | | |
|------|--------|-------|-----|-----|-----|-----|-----|-----|-----|-----|------|
| A | B | | 3 | 3.2 | 4 | 4.5 | 5.0 | 6 | 8 | 9.0 | 12.0 |
| | | | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 20ℓ | 24ℓ | 27ℓ | 36ℓ |
| 90A | 3 1/2B | 101.6 | | | | | | | | | |
| 100A | 4B | 114.3 | | | | | | | | | |
| 125A | 5B | 139.8 | | | | | | | | | |
| 150A | 6B | 165.2 | 63 | 63 | 63 | 64 | 64 | 64 | | | |
| 175A | 7B | 190.7 | | | | | | | | | |
| 200A | 8B | 216.3 | 76 | 76 | 76 | 76 | 77 | 77 | 82 | 86 | |
| 225A | 9B | 241.8 | | | | | | | | | |
| 250A | 10B | 267.4 | 88 | 88 | 89 | 89 | 89 | 90 | 95 | 98 | |
| 300A | 12B | 318.5 | 101 | 101 | 102 | 102 | 102 | 103 | 108 | 111 | 122 |
| 350A | 14B | 355.6 | 110 | 111 | 111 | 111 | 111 | 112 | 117 | 120 | |
| 400A | 16B | 406.4 | 123 | 123 | 124 | 124 | 124 | 125 | 130 | 133 | |
| 450A | 18B | 457.2 | 136 | 136 | 136 | 137 | 137 | 137 | 142 | 146 | |
| 500A | 20B | 508.0 | 149 | 149 | 149 | 149 | 150 | 150 | 155 | 159 | |

★上記の数値が書かれた枠は、製作可能範囲です。(枠内数字は全高の数値です)
★枠外の範囲におきましても、製作は可能です。営業担当者にご連絡ください。