

## 06 冷間スピニング製品の保証厚さ

鋼種  
**A** JIS G3193適用材 SS400・SM400B 等  
**B** JIS G3103 (-0.25mm)適用材 SB410 等  
**C** ステンレス鋼 JIS G4304・JIS G4305 SUS304 等

### SDタイプ

内径	鋼種	3t	3.2t	4t	4.5t	5t	6t	8t	9t	10t	12t	14t	16t	19t	22t	25t
300	A		2.5		3.5		4.6		7.3		9.6					
	B						5.3		7.9		10.4					
	C	2.0		2.8		4.0	4.8	6.6	7.6	8.3	10.0					
600	A		2.5		3.5		4.6		7.3		9.6	11.6	13.4			
	B						5.3		7.9		10.4	12.3	14.2			
	C	2.0		2.8		4.0	4.8	6.6	7.6	8.3	10.0	11.8	13.6			
1000	A		2.1		3.6		4.7		7.4		9.8	11.6	13.4	16.2	19.0	
	B						5.4		7.9		10.6	12.3	14.2	17.2	20.0	
	C	1.8		2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.8	13.6	16.4	18.7	
1250	A		2.1		3.6		4.7		7.4		9.8	11.6	13.4	16.2	19.0	
	B						5.4		7.9		10.6	12.3	14.2	17.2	20.0	
	C	1.8		2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.8	13.6	16.4	18.7	
1500	A				3.6		4.7		7.4		9.8	11.6	13.4	16.2	19.0	21.2
	B						5.4		7.9		10.6	12.3	14.2	17.2	20.0	22.3
	C			2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.8	13.6	16.4	18.7	21.2
1750	A				3.6		4.7		7.4		9.8	11.6	13.4	16.2	19.0	21.2
	B						5.4		7.9		10.6	12.3	14.2	17.2	20.0	22.3
	C			2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.8	13.6	16.4	18.7	21.2
2000	A						4.6		7.3		9.8	11.6	13.4	16.0	18.8	21.1
	B						5.3		7.9		10.6	12.3	14.2	17.2	19.8	22.1
	C					3.6	4.6	6.4	7.5	8.4	10.0	11.9	13.6	16.4	18.7	21.0
2250	A						4.6		7.3		9.8	11.6	13.4	16.0	18.8	21.1
	B						5.3		7.9		10.6	12.3	14.2	17.2	19.8	22.1
	C					3.6	4.6	6.4	7.5	8.4	10.0	11.9	13.6	16.4	18.7	21.0
2500	A						4.6		7.3		9.8	11.6	13.4	16.0	18.8	21.1
	B						5.3		7.9		10.6	12.3	14.2	17.2	19.8	22.1
	C					3.6	4.6	6.4	7.5	8.4	10.0	11.9	13.6	16.4	18.7	21.0
2750	A						4.6		7.3		9.8	11.6	13.4	16.0	18.8	21.1
	B						5.3		7.9		10.6	12.3	14.2	17.2	19.8	22.1
	C					3.6	4.6	6.4	7.5	8.4	10.0	11.9	13.6	16.4	18.7	21.0
2999	A						4.6		7.3		9.8	11.6	13.4	16.0	18.8	21.1
	B						5.3		7.9		10.6	12.3	14.2	17.2	19.8	22.1
	C					3.6	4.6	6.4	7.5	8.4	10.0	11.9	13.6	16.4	18.7	21.0
3000	A						4.4		6.9		9.6	11.4	13.0	15.8	18.7	20.8
	B						5.1		7.5		10.4	12.1	13.8	17.0	19.7	22.1
	C						4.4	6.4	7.3	8.3	10.0	11.9	13.4	16.2	18.5	20.8
3499	A						4.4		6.9		9.6	11.4	13.0	15.8	18.7	20.8
	B						5.1		7.5		10.4	12.1	13.8	17.0	19.7	22.1
	C						4.4	6.4	7.3	8.3	10.0	11.9	13.4	16.2	18.5	20.8
3500	A						4.4		6.9		9.6	11.4	13.0	15.8	18.7	20.8
	B						5.1		7.5		10.4	12.1	13.8	17.0	19.7	22.1
	C						4.4	6.4	7.3	8.3	10.0	11.9	13.4	16.2	18.5	20.8
3999	A						4.4		6.9		9.6	11.4	13.0	15.8	18.7	20.8
	B						5.1		7.5		10.4	12.1	13.8	17.0	19.7	22.1
	C						4.4	6.4	7.3	8.3	10.0	11.9	13.4	16.2	18.5	20.8
4000	A						6.8		9.5	11.1	12.7	15.7	18.7	20.6		
	B						7.4		10.3	11.8	13.5	17.0	19.7	21.7		
	C						7.2	8.2	9.9	11.7	13.3	16.0	18.4	20.6		
4499	A						6.8		9.5	11.0	12.6	15.6	18.7	20.5		
	B						7.4		10.2	11.7	13.4	16.9	19.7	21.6		
	C						7.2	8.2	9.9	11.6	13.2	15.8	18.4	20.4		
4500	A						6.8		9.5	11.0	12.6	15.6	18.7	20.5		
	B						7.4		10.2	11.7	13.4	16.9	19.7	21.6		
	C						7.2	8.2	9.9	11.6	13.2	15.8	18.4	20.4		
5000	A						6.8		9.5	11.0	12.6	15.6	18.7	20.5		
	B						7.4		10.2	11.7	13.4	16.9	19.7	21.6		
	C						7.2	8.2	9.9	11.6	13.2	15.8	18.4	20.4		

★素材厚さ公差との関連がありますので、材料御支給の場合は、お打合わせによる保証厚さとなります。

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鋼種  
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内径	鋼種	3t	3.2t	4t	4.5t	5t	6t	8t	9t	10t	12t	14t	16t	19t	22t	25t
300	A				3.5		4.4		6.8		9.3					
	B						5.1		7.7		10.2					
	C	2.0		2.8		3.8	4.7	6.6	7.5	8.2	9.9					
600	A				3.5		4.4		6.9		9.3					
	B						5.1		7.7		10.2					
	C	2.0		2.6		3.8	4.7	6.6	7.5	8.4	9.9					
1000	A				3.4		4.4		6.9		9.3	11.2	12.8	15.4		
	B						5.1		7.7		10.2	12.1	13.8	16.3		
	C			2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.7	13.2	16.0		
1250	A				3.4		4.4		6.9		9.3	11.2	12.8	15.4		
	B						5.1		7.7		10.2	12.1	13.8	16.3		
	C			2.6		3.7	4.6	6.6	7.5	8.4	10.0	11.7	13.2	16.0		
1500	A				3.4		4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C					3.7	4.6	6.6	7.5	8.4	10.0	11.7	13.2	16.0	18.3	20.5
1750	A				3.4		4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C					3.7	4.6	6.6	7.5	8.4	10.0	11.7	13.2	16.0	18.3	20.5
2000	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
2250	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
2499	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
2500	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
2750	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
2999	A						4.4		6.9		9.3	11.2	12.8	15.4	17.8	20.5
	B						5.1		7.7		10.2	12.1	13.8	16.3	19.0	21.4
	C						4.6	6.4	7.4	8.2	9.9	11.7	13.2	16.0	18.3	20.5
3000	A								6.7		9.2	11.0	12.6	15.2	17.6	20.2
	B								7.5		10.0	11.9	13.6	16.2	18.8	21.2
	C								6.2	7.0	8.0	9.8	11.5	13.0	15.8	18.0
3499	A								6.7		9.2	11.0	12.6	15.2	17.6	20.2
	B								7.5		10.0	11.9	13.6	16.2	18.8	21.2
	C								6.2	7.0	8.0	9.8	11.5	13.0	15.8	18.0
3500	A								6.7		9.2	11.0	12.6	15.2	17.6	20.2
	B								7.5		10.0	11.9	13.6	16.2	18.8	21.2
	C								6.2	7.0	8.0	9.8	11.5	13.0	15.8	18.0
3999	A								6.7							