

## 07 ワンプレス製品の保証厚さ

鋼種  
**A** JIS G3193適用材 SS400・SM400B 等  
**B** JIS G3103 (-0.25mm)適用材 SB410 等  
**C** ステンレス鋼 SUS304 等 JIS G4304・JIS G4305

### SDタイプ

内径	鋼種	単位 (mm)															
		3t	3.2t	4t	4.5t	5t	6t	8t	9t	10t	12t	14t	16t	19t	22t	25t	
200	A		2.7		3.8		5.0										
	B					5.4											
	C	2.3		3.2		4.1	5.0										
350	A		2.7		3.8		5.0		8.0		10.9						
	B					5.4		8.2		11.0							
	C	2.3		3.2		4.1	5.0	6.8	8.0	8.7	10.7						
550	A		2.7		3.8		5.0		8.0		10.9						
	B					5.4		8.2		11.0							
	C	2.3		3.2		4.1	5.0	6.8	8.0	8.7	10.9						
750	A		2.7		3.8		5.0		8.0		10.7						
	B					5.4		8.2		11.0							
	C	2.3		3.0		4.1	5.0	6.8	8.0	8.7	10.7						
950	A		2.7		3.8		5.0		8.0		10.7	12.3	14.2				
	B					5.4		8.2		11.0	12.9	14.9					
	C	2.2		3.0		4.0	5.0	6.8	8.0	8.7	10.7	12.4	14.3				
1050	A		2.4		3.5		4.9		7.8		10.6	12.3	14.3	17.1			
	B					5.2		8.2		11.0	12.9	15.0	17.8				
	C	2.2		3.0		4.0	4.8	6.7	7.6	8.6	10.5	12.4	14.3	17.1			
1250	A		2.4		3.5		4.9		7.8		10.6	12.3	14.3	17.1	20.0		
	B					5.2		8.2		11.0	12.9	15.0	17.8	20.7			
	C	2.2		3.0		4.0	4.8	6.7	7.6	8.6	10.5	12.4	14.3	17.1	20.0		
1450	A		2.4		3.5		4.9		7.8		10.6	12.3	14.3	17.1	20.0		
	B					5.2		8.2		11.0	12.9	15.0	17.8	20.7			
	C			3.0		4.0	4.8	6.7	7.6	8.6	10.5	12.4	14.3	17.1	20.0		
1550	A				3.5		4.9		7.7		10.6	12.3	14.3	17.1	20.0		
	B					5.2		8.1		11.0	12.9	15.0	17.8	20.7			
	C			3.0		3.9	4.8	6.5	7.5	8.4	10.5	12.4	14.3	17.1	20.0		
1800	A				3.3		4.9		7.7		10.6	12.3	14.3	17.1	20.0	22.7	
	B					5.2		8.1		11.0	12.9	15.0	17.8	20.7	23.5		
	C			2.8		3.9	4.8	6.5	7.5	8.4	10.5	12.4	14.3	17.1	20.0	22.7	
2100	A					4.6		7.6		10.2	12.3	14.3	17.1	20.0	22.7		
	B					5.0		8.1		10.9	12.9	15.0	17.8	20.7	23.5		
	C					3.6	4.5	6.4	7.5	8.4	10.3	12.1	14.3	17.1	20.0	22.7	
2300	A					4.6		7.6		10.2	12.3	14.3	17.1	20.0	22.7		
	B					5.0		8.1		10.9	12.9	15.0	17.8	20.7	23.5		
	C					3.6	4.5	6.4	7.5	8.4	10.3	12.1	14.3	17.1	20.0	22.7	
2400	A					4.6		7.6		10.2	12.3	14.3	17.1	20.0	22.7		
	B					5.0		8.1		10.9	12.9	15.0	17.8	20.7	23.5		
	C					3.6	4.5	6.4	7.5	8.4	10.3	12.1	14.3	17.1	20.0	22.7	
2500	A					4.6		7.6		10.2	12.3	14.3	17.1	20.0			
	B					5.0		8.1		10.9	12.9	15.0	17.8	20.7			
	C					3.6	4.5	6.4	7.5	8.2	10.3	12.1	14.3	17.1	20.0		
2600	A					4.6		7.6		10.2	12.3	14.3	17.1				
	B					5.0		8.1		10.9	12.9	15.0	17.8				
	C					3.6	4.5	6.4	7.5	8.2	10.3	12.1	14.3	17.1			
2700	A					4.6		7.6		10.2	12.3	14.3	17.1				
	B					5.0		8.1		10.9	12.9	15.0	17.8				
	C					3.6	4.5	6.4	7.5	8.2	10.3	12.1	14.3	17.1			
2800	A					4.6		7.6		10.2	12.3	14.3	17.1				
	B					5.0		8.1		10.9	12.9	15.0	17.8				
	C					3.6	4.5	6.4	7.5	8.2	10.3	12.1	14.3	17.1			
3000	A					4.6		7.6		10.2	12.3	14.3	17.1				
	B					5.0		8.1		10.9	12.9	15.0	17.8				
	C					3.6	4.5	6.4	7.5	8.2	10.3	12.1	14.3	17.1			
3200	A					7.5		10.0		12.1	13.8	16.7					
	B					8.1		10.9		12.7	14.5	17.4					
	C					6.4	7.4	8.2	10.0	11.8	13.7	16.4					

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### EDタイプ

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内径	鋼種	単位 (mm)															
		3t	3.2t	4t	4.5t	5t	6t	8t	9t	10t	12t	14t	16t	19t	22t	25t	
200	A		2.7		3.7		5.0										
	B					5.3											
	C	2.3		3.2		4.1	5.0										
350	A		2.7		3.7		5.0		7.7		10.4	12.3					
	B					5.3		8.1		11.0	12.9						
	C	2.3		3.2		4.1	5.0	6.8	7.7	8.6	10.4	12.4					
550	A		2.7		3.7		5.0		7.7		10.4	12.3	14.2				
	B					5.3		8.1		10.9	12.9	14.8					
	C	2.3		3.2		4.1	5.0	6.8	7.7	8.6	10.4	12.4	14.3				
750	A		2.7		3.7		5.0		7.7		10.4	12.3	14.2				
	B					5.3		8.1		10.9	12.9	14.8					
	C	2.3		3.2		4.1	5.0	6.8	7.7	8.6	10.4	12.4	14.3				
950	A		2.7		3.7		5.0		7.7		10.4	12.3	14.2				
	B					5.3		8.1		10.9	12.9	14.8					
	C	2.3		3.0		4.0	5.0	6.8	7.7	8.6	10.4	12.4	14.3				
1050	A				3.3		4.9		7.1		10.4	12.3	14.3				
	B					5.2		8.1		10.9	12.9	14.8					
	C					4.0	4.5	6.6	7.5	8.5	10.4	12.4	14.3				
1250	A				3.3		4.9		7.1		10.4	12.3	14.3				
	B					5.2		8.1		10.9	12.9	14.8					
	C					3.9	4.5	6.6	7.5	8.5	10.4	12.4	14.3				
1450	A				3.3		4.9		7.1		10.3	12.3	14.3	17.1			
	B					5.2		8.1		10.8	12.9	14.8	17.8				
	C					3.9	4.5	6.6	7.5	8.5	10.3	12.4	14.3	17.1			
1550	A					4.8		7.6		10.3	12.3	14.3	17.1				
	B					5.1		7.9		10.8	12.9	14.8	17.8				
	C					4.5	6.3	7.6	8.4	10.3	12.3	14.3	17.1				
1800	A					4.8		7.6		10.3	12.3	14.3	17.1	20.0	22.7		
	B					5.1		7.9		10.8	12.9	14.8	17.8	20.6	23.5		
	C					4.5	6.3	7.6	8.4	10.3	12.3	14.3	17.1	20.0	22.5		
2100	A							7.5		10.1	12.2	14.2	17.1	20.0	22.7		
	B							7.8		10.5	12.8	14.8	17.8	20.6	23.5		
	C							6.3	7.3	8.4	10.1	12.2	14.2	17.1	20.0	22.5	
2300	A							7.5		9.9	12.1	14.2	17.1	20.0	22.7		
	B							7.8		10.5	12.7	14.8	17.8	20.6	23.5		
	C							6.3	7.3	8.4	9.9	12.1	14.2	17.1	20.0	22.5	

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